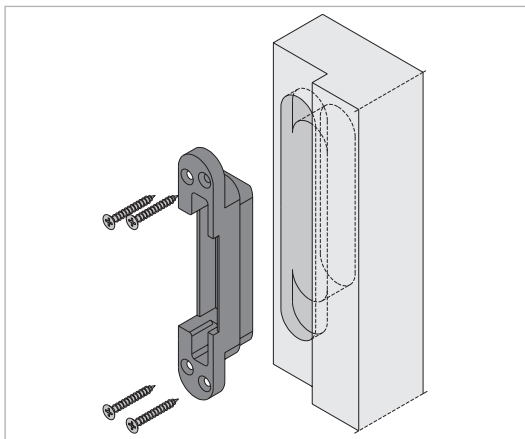


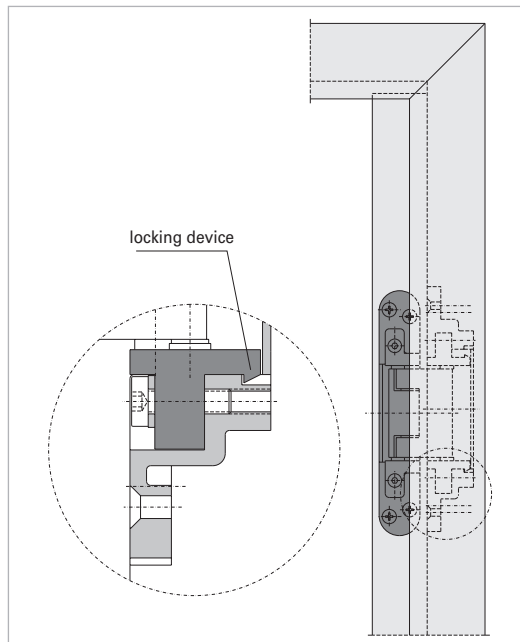
INSTALLATION



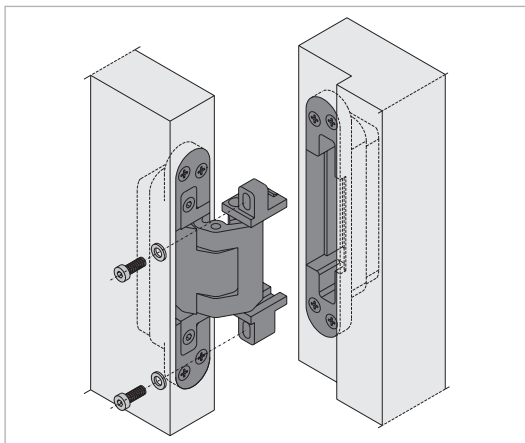
1. Block Frame: Affix the frame construction by means of wood screws $\varnothing 5$ mm.

Casing Frame: Screw on the fixing plate behind the casing and affix the frame construction by means of the enclosed M5 screws.

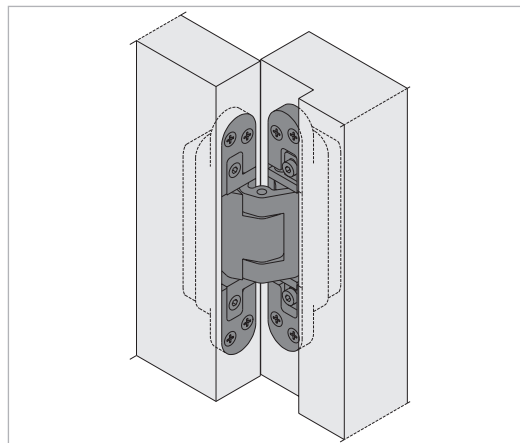
Steel Frame: Using the M5 screws screw the frame construction together with the prepared steel frame construction.



2. Hang the door leaf with the hinge part onto the frame construction. A locking device is of assistance.

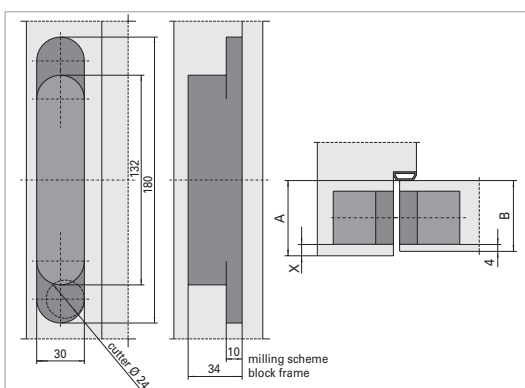


3. Fasten the hinge to the frame construction by means of screws.



4. Adjust and align door with regard to height. Tighten frame screws.

CALCULATION OF THE MILLING WIDTH

**Calculation of the milling width:**

A = Groove frame width up to sealing level

B = Door leaf thickness, resp. 1. door groove

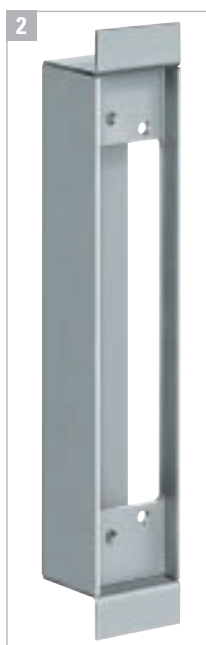
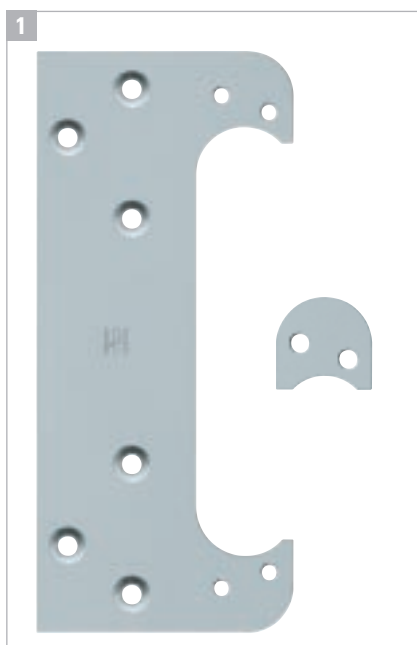
A - B + 4 = Measure X

The result has to be a measure between 4 and max. 6,5 mm.

(Steel Frame: X = 6,5 mm)

Mill with cutter $\varnothing 24$ mm, collar ring $\varnothing 30$ mm and select milling frame No. 118 with milling template No. 11822745.

FIXING PLATE/RECEIVER TECTUS

**1. Casing frames**

Fixing plate **TECTUS TE 510 HU FZ**
1 fixing plate in galvanised finish,
spacers (1, 2 and 3 mm)

2. Steel frames

Receiver **TECTUS TE 510 HU SZ**
Finish: galvanised or stainless steel

ADJUSTMENT



SIDE ADJUSTMENT

1. Adjust the adjusting spindle **1** using Allen key SW4.
Twist left - towards lock (max. 3 mm)
Twist right - towards hinge (max. 3 mm)

HEIGHT ADJUSTMENT

1. Wedge the door.
2. Slightly loosen the fixing screws **2**.
3. Bring the door to the correct height.
4. Retighten the fixing screws **2**.